

Forbo Environmental Data Sheet

Product name	Marmoleum Modular 2.5mm tile
Product description	Marmoleum Modular tile is a linoleum floor covering complying with all the requirements of EN-ISO 24011: Specification for plain and decorative linoleum
Manufacturing location	Assendelft, Netherlands Kirkcaldy, United Kingdom
Site accreditation	ISO14001, ISO 9001



Our footprint – how it's made

Environmental data

Total recycled content of product by weight	60%
Post industrial recycled content	60%
Post consumer recycled content	0%
% renewable electricity used	100%
CO ₂ per m ²	5.9kg

Independent assessment and rating

Nordic Swan



Natureplus



Allergy UK Seal of Approval



ISO 9001 Quality Management System



ISO 14001 Environmental Management System



Carbon footprint

Estimated carbon footprint using data from Environmental product declaration according to ISO 14025	Raw materials and production	3.98 kg CO ₂ eq/m ²
	Use (1 year)	0.36 kg CO ₂ eq/m ²

Your footsteps – how it performs

Health and well being

AgBB/DiBT	Pass
Air quality	Approved by Allergy UK
Impact sound reduction	5dB
Bacteriostatic properties	Marmoleum has independent tests to prove that it inhibits bacteria such as MRSA, C Difficile, Norovirus, Acinetobacter baumannii

Installation

Recommended adhesives	Forbo recommends the use of 414/696 Euroflex lino plus low solvent . Fast tack linoleum adhesive. Where contribution to credits for BREEAM sections HEA2 and HEA9 are required then low emission adhesive Eurocol 614 Eurostar Lino plus should be used. If a permanent bond is required, please use Eurocol 640 Eurostar special.
	Installation off-cuts of Marmoleum can be collected via our Back to the Floor scheme and recycled back into Marmoleum at our plant in Scotland.

Maintenance

Topshield2	Unique dual layer finish. Resistant to staining and scuffing so reducing the amount of cleaning required. Can be completely renovated, unlike PUR finishes.
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End of life

Marmoleum can be recycled or composted.

Contribution to Green Building Schemes

BREEAM

BREEAM ratings (generic)	Building Type				Retail/Leisure (Durability)	Retail/Leisure (Fashion)
Linoleum – Plain and decorative linoleum (EN548)	Offices A	Schools A+	Healthcare A+	Domestic A	A+	A+

Ska scheme (RICS)

M12 soft floor covering criteria (Ska offices Vs 1,2,2013)	Meets
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M12 soft floor covering criteria (Ska retail Vs 1,0,2012)	Meets
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LEED (version 2.2)

Potential direct or indirect contribution to following categories and credits:	Indoor Environmental Quality	Credit 4.1 Low Emitting Materials: Adhesive & Sealants	Credit 4.3 Low emitting Materials	
	Materials and Resources	Credit 2.1 Construction Waste Management	Credit 4.1 Recycled content	Credit 5.1 Regional materials
	Innovation and Design	Credits 1-4 1 Climate Neutral Products	Credits 1-4 1 Pilot Credit 43, Certified Products	

Forbo design principles (Reduce, Recycle, Reuse, Renew)

Reduce	Marmoleum's Topshield2 finish significantly reduces cleaning and maintenance costs in life. Reduced VOC emissions from calendaring process in 2012 by introducing rapeseed oil.
Reuse	All Marmoleum site offcuts can be returned to Forbo for reprocessing using our Back to the Floor initiative. After Marmoleum's long life it can be incinerated for landfill and this reclaims more energy that is used in production. It is also biodegradable in a controlled environment.
Recycle	Packaging used to deliver raw materials is separated and recycled externally.
Renew	All Marmoleum is produced using 100% renewable electricity. Marmoleum contains 72% of rapidly renewable materials, i.e. they can be harvested within 10 years of planting

Detailed environmental product declarations and full Life Cycle Analysis

EPD declaration number 12CA64879.101.1	visit www.forbo-flooring.co.uk/downloads for more information
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